



# Geon™ HTX Ultra LA427Plus

## Polyvinyl Chloride Alloy

### Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Stiffness	• Low CLTE	
Uses	• Profiles		
Forms	• Pellets		
Processing Method	• Extrusion		

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.25	1.25	ASTM D792
PVC Cell Classification	4-20034-30-000	4-20034-30-000	ASTM D4216
PVC Cell Classification	13355	13355	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus <sup>2</sup>	434000 psi	2990 MPa	ASTM D638
Tensile Strength <sup>2</sup> (Yield)	6530 psi	45.0 MPa	ASTM D638
Flexural Modulus	426000 psi	2940 MPa	ASTM D790
Flexural Strength	11700 psi	80.7 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	1.5 ft·lb/in	80 J/m	ASTM D256A
Drop Impact Resistance 73°F (23°C) <sup>3</sup>	0.300 in·lb/mil	13.3 J/cm	ASTM D4226
73°F (23°C) <sup>4</sup>	0.600 in·lb/mil	26.7 J/cm	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 15 sec)	79	79	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	201 °F	93.9 °C	ASTM D648
Deflection Temperature Under Load 66 psi (0.45 MPa), Annealed, 0.125 in (3.18 mm)	203 °F	95.0 °C	ASTM D648
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	187 °F	86.1 °C	ASTM D648
Deflection Temperature Under Load 264 psi (1.8 MPa), Annealed, 0.125 in (3.18 mm)	192 °F	88.9 °C	ASTM D648
CLTE - Flow	3.6E-5 in/in/°F	6.4E-5 cm/cm/°C	ASTM D696
Additional Information	Typical Value (English)	Typical Value (SI)	
Ease of Sizing	Acceptable	Acceptable	

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Recommend drying material for a minimum of 2 hours at 160 degrees Fahrenheit.  
Physical properties based on Geon HTX Ultra LA427Plus Natural 0000

### Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	345 to 380 °F	174 to 193 °C

### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type I, 0.20 in/min (5.1 mm/min)

<sup>3</sup> Procedure A, C.125 Dart

<sup>4</sup> Procedure B, C.125 Dart

### CONTACT INFORMATION

#### Americas

United States - Avon Lake  
+1 440 930 1000

United States - McHenry  
+1 815 385 8500

#### Asia

China - Guangzhou  
+86 20 8732 7260

China - Shenzhen  
+86 755 2969 2888

China - Suzhou  
+86 512 6823 24 38

China - Suzhou  
+86 512 6265 2600

Hong Kong -  
+852 2690 5332

Taiwan - Yonghe City,  
+886 9396 99740, +886 2929 1849

#### Europe

Germany - Gaggenau  
+49 7225 6802 0

Spain - Barbastro (Huesca)  
+34 974 310 314



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[www.polyone.com](http://www.polyone.com)

#### PolyOne Americas

33587 Walker Road  
Avon Lake, Ohio 44012  
United States  
+1 440 930 1000  
+1 866 POLYONE

#### PolyOne Asia

No. 88 Guoshoujing Road  
Z.J Hi-tech Park, Pudong  
Shanghai, 201203, China  
+86 21 5080 1188

#### PolyOne Europe

6 Giällewee  
+352 269 050 35

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